



## Product Description

A hard-wearing enamel with a smooth non polishing flat finish for wood and primed steel.

## Design Use

Areas of use: For interior or protected exterior surfaces where a hard wearing washable flat finish is required. Excellent for pickling or painting cupboards, ceilings and doors.

## Physical Data

1. Hard wearing and scrubbable.
2. Easy application and a long wet edge time.
3. Excellent flow.
4. Good resistance to fungus and mildew.

## Application Data

Brush, roller or spray application, thin 10% with Berger No. 2 Reducer for spray application.

## Additional Information

Coverage: 9 - 11 square metres per litre.  
Drying Time: Touch dry - 3 hours. Hard dry - 24 hours. Recoat time - 18 hours  
Pack Sizes: 1 U.S. gallon, 1/4 U.S. gallon containers, 55 U.S. gallon drums available when specially ordered, 4 litre, 1 litre.  
Colour Range: Available in white.  
Thinning & Clean Up: Berger No. 2 Reducer

## Surface Preparation

### Iron And Steel

For conditions of severe marine exposure commercial sandblast to SSPC-6. For conditions of normal exposure, hand or power tool cleaning.

### Aluminium & Zinc

Remove all grease with a detergent or Berger No. 3 Reducer, and treat the surface with Berger Self Etch Primer.

### Wood

Should be rubbed down and all knots and resin pockets treated with two thin coats of Berger Knotting Varnish.

### Cement

Should be thoroughly dried in depth and free from loose sand and efflorescence.

### Previously Painted Surfaces

Should be thoroughly clean and all loose material removed, spot priming carried out as necessary.

## Priming

**Iron & Steel** - For marine and severe exposure Berger Universal Metal Primer is recommended. For less severe exposures Berger Red Oxide primer can be used.

**Aluminium & Zinc** - Berger Metal Primer Zinc Chromate.

**Concrete** - Berger Alkali Sealer.

**Wood** - Berger Wood Primer Undercoat or Berger Luxatex Primer Sealer.

N.B.: Berger Flat Enamel contains self priming properties, when thinned 10% with Berger No. 2 Reducer can be used as self primer for new wood.



## Health & Safety

READ DIRECTIONS CAREFULLY BEFORE USE

Do not take internally.

Liquid paint and vapours may cause irritation.

Use only with adequate ventilation.

To ensure the entry of fresh air, open all windows and doors. If headache or dizziness is experienced, use respiratory protection or leave area for fresh air.

Avoid contact with skin or eyes.

## First Aid

Ingestion: Do not induce vomiting. Get medical attention immediately.

Inhalation: If excessive exposure symptoms are experienced, leave area to obtain fresh air. If difficulty continues, seek immediate medical attention.

Eye Contact: Flush immediately with water for at least 15 minutes.

Skin Contact: Wash thoroughly with soap and water.

## Recommended paint solution for painting new wood

### Step 1

For priming  
new wood



Apply 1 coat of  
**Berger Wood Primer.**

For priming wall  
close to or by the sea



Apply 1 coat of  
**BERGER LUXATEX  
Salt Inhibitive Primer**

## Recommended paint solution for painting Metal

### Step1

For priming metal



Apply 1 coat of **Berger RustPro Metal Primer**  
On properly prepared Metal.  
Contact Berger Technical for more details

## Step 2



Apply 2 coats of **Berger 404 Flat Enamel.**  
Available in thousands of colours through  
Berger Colour World Advanced Tinting System.

## Contact Us



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